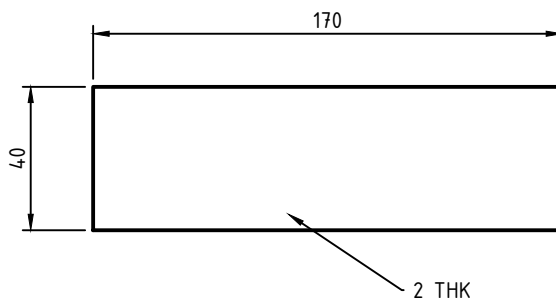


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



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NOTE:- 

- 1) ALL TECHNICAL REQUIREMENTS SHALL BE CONFIRMED TO EN45545 HL-3
- 2) SPECIFICATION : EPDM, COLOUR: BLACK, Hs: 60-80 ( SHORE A)

1	-	-	PACKING				170x40x2THK		EPDM			
SL.No.	QTY	PART / STOCK No.		DESCRIPTION				SIZE		COMPANY STD./I.S		Wt. (Kg)
										MATERIAL		
△						PRODUCT	MUMBAI METRO CAR L2 & L7					
△						REF DRG						
△						MATERIAL	EPDM					
						HEAT TREAT.			APPD	MS		
						SURFACE TREAT.			REVD	GD		
△						TITLE			CHKD	SK		
△									DRWN	MR		
1	ECN 52510117 1) NOTE UPDATED	29/01/2020	BY MR	CHKD SK	APPD MS	PACKING RUBBER		SCALE			SHEET	Wt. (Kg)
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD			2:1			1 OF 1	0
						DRG No.		525-60237				ALT 1
								BEM LIMITED				